



#### Alternatives

Balanced solution 19.73% © 04:39h		Short time 20.57% ③ 04:35h		Little waste 18.64%	🖸 🛇 05:07h	Optimized for handlin 21.83%	g [2] ⊙ 04:49h
No. of boards	99	Plus parts	60	Waste + offcuts	23.32%	Headcuts + recuts	50
Cycles	71	Cycles	69	No. of boards	100	Cuts	1248
Headcuts + recuts	131	Offcuts (produced - used)	-2	Plus parts	105	Waste + offcuts	26.85%
Accept alternative		Accept alternative		Accept alt	ernative	Accept alte	ernative

A HOMAG App



For quick, efficient optimizations results

webapp

HC intelliDivide	basic
------------------	-------

| Pricing

	<b>Price</b> (excluding VAT)	95,00 Euro	
	Licence	For 1 month and a max. production	on of 10.000 parts
	Renewal	automatically	
	Users	unlimited	
	Notice period	3 days ahead of renewal	
	Additional packages	-	
HC	intelliDivide basic	Requirements	
	Mobile Devices	Mid-class mobile device Android 5.0 or newer	
	Internet access recommendation	wireless, WiFi wireless, Mobile min. 3G (UMTS HSPA+/LTE) Full functionality for tapio ready sa	54 Mbit/s (IEEE 802.11g/n) 16 Mbit/s (DSL 16.000)
	Machines	<ul> <li>For HOMAG machines:</li> <li>powerControl V2</li> <li>powerTouch V2.1</li> <li>Panel saws with CADmati</li> <li>Functional limitations may apply v</li> </ul>	c 5.1
	Browser	Up-to-date web browser for web a IE11, Firefox, Chrome, Safari, Ed	app, such as:



# **H** intelliDivide basic

# | Features

intelliDivide is a cutting optimization program for optimizing two-dimensional, panel-shaped materials

intelliDivide accelerates the cutting of panel-shaped materials through more efficient processes that reduce time requirements and waste. The software is compatible with a wide range of machines — from basic circular saws to pressure beam saws.

intelliDivide optimizes your cutting processes. The software uses modern technologies, such as machine learning (AI) and the Internet of Things (IoT).

intelliDivide is a cloud-based "software as a service" application (SaaS). The complex optimization calculations are carried out in the cloud on several servers at the same time.

intelliDivide uses servers hosted by HOMAG as well as the global Microsoft Azure cloud solution.

As a browser-based application, intelliDivide is platform-independent, so you can control the intelligent cutting solution across a wide variety of devices: Windows PCs and laptops, tablets, and even smartphones. However, functionality is somewhat limited on smartphones.

The possibility of integrating a machine depends on the manufacturer, model, technical features and potentially required options. Please contact the respective manufacturer to find out whether your machine is tapio-ready.

If machines that are not tapio-ready need to be parametrized, integrated and controlled, this may require additional work.

With intelliDivide, you can create cutting patterns for an unlimited number of machines.

Using intelliDivide, you can download cutting pattern data directly to your machines (depending on the machine and the manufacturer) or print the cutting patterns for further use.

Multiple optimization algorithms make it possible to calculate a range of variants and create optimal cutting patterns simultaneously. The number of solutions displayed may vary depending on the cutting task.

intelliDivide recommends a "balanced solution." Solutions are presented as suggested variants.

For each optimization task, intelliDivide suggests additional, appropriate solutions with a different weighting.

The optimization algorithms suggest the ideal solution for your production order. This "balanced solution" is the best compromise between consumption of time and materials, and handling.

There may of course be occasions when you do not want to use the "balanced solution."

Simply select a different cutting variant and intelliDivide will automatically suggest more solutions.

# HE HOMAG

### Data entry

 Manual input of partand board data Alternatives

- Transfer information from spreadsheets using "copy & paste"
- Selection of machine and parameter settings
- Immediate display of errors

	Edit										HC
Nam Bed	e oom & bathroom-02 - Copy		Machine @ SAWTEQ B-400		Parameters     Default		•			✓ Save	◄ Optimize
			Parts(2)						Boards		
	Description	Material	Length (mm)	Width (mm)	Number	Number plus	Grain	Teile-ID	Kundenname	Kundenauftrag	Position
1	W-ROBE-TOP	MFC18-BEECH	8 9998	8 599	4		Lengthwise	0.6	BEECH-TAPE-22MM		BEEC
2	W-ROBE-END-LEFT	MFC18-BEECH	578	1782	4		Cross	1.0			
3	W-ROBE-END-RIGHT	MFC18-BEECH	578	1782	4		Cross	1.0			
4	W-ROBE-BASE	MFC18-BEECH	964	578	8		Lengthwise	0.6			
5	W-ROBE-PLINTH	MFC18-BEECH	964	125	4		Lengthwise	0.1			
6	W-ROBE-BACK	HARDBOARD-4MM	1000	1782	4		None	1.8			
7.	W-ROBE-DOOR-L	MFC18-BEECH	499	1201	4		Cross	0.6			

# Comparison of alternative results

- Balanced result
- Optimized for handling
- Optimized for waste
- ...

Balanced solution		Short time		Little waste		Optimized for handling	Z
19.73% ③ 04:39	10	■ 20.57% ③ 04:35h		18.64%	() 05:07h	21.83%	04:49h
No. of boards	99	Plus parts	60	Waste + offcuts	23.32%	Headcuts + recuts	50
Cycles	71	Cycles	69	No. of boards	100	Cuts	1248
Headcuts + recuts	131	Offcuts (produced - used)	-2	Plus parts	105	Waste + offcuts	26.85%
Accept alternative		Accept alternative		Accept	alternative	Accept alter	native

# **HE HOMAG**

## Detailed view of data corresponding to

#### **Production details**

- Material
- Handling information
- Cutting patterns •

Balanced solution						Download	I (SAW) -
Waste			12.35%	Production time	_		00:591
Production		Material		Handling		Cutting plan	
Waste + offcuts	13.94%	No. of boards	37	Headcuts + recuts	21	Cycles	1
Plus parts	0	Offcuts (produced - used)	2	Manual offcuts (produced + used)	2	Average book height	49.1mm
Production		Material		Handling		Cutting plan	
iste + offcuts	_		13.94%	Cycle production time			
s parts			0	10			
rts per minute	_		3.96	5			
cle production time (Ø)			5.45min	o i 2 i i	ŝ	ê 7 ê 9	10 11
cle production time (max)			9.04min				

Parts	Description	Material	Board code	Length (mm)	Width (mm)	Number	Teile-ID Kundenname	Position / Artikel	Fertigungsauftrag / Los Querkan
1.1	W-ROBE-END-RIGHT	MFC18-BEECH	MFC18-BEECH/01	578	1782	5	1.0		578.0 x 1
1.2	W-ROBE-END-LEFT	MFC18-BEECH	MFC18-BEECH/01	578	1782	3	1.0		578.0 x 1
1.3	DRESSER-END-RIGHT	MFC18-BEECH	MFC18-BEECH/01	600	1082	4	0.6		600.0 x 1
1.4	DRESSER-END-LEFT	MFC18-BEECH	MFC18-BEECH/01	600	1082	4	0.6		600.0 x 1
1.5	DRESSER-DRAWER	MFC18-BEECH	MFC18-BEECH/01	964	315	12	0.3		964.0 x 3
2.1	W-ROBE-DRAWER	MFC18-BEECH	MFC18-BEECH/01	225	1000	8	0.2		1000.0 x :

#### Information boxes

Title	Туре			
Part ID	Text, optional, Length: 30		$\checkmark$	🖌 Edit
Customer name	Text, optional, Length: 30	↑	$\checkmark$	🖌 Edit
Customer order	Text, optional, Length: 30	↑	$\checkmark$	🖌 Edit
Position / article	Text, optional, Length: 30	↑	$\checkmark$	🖌 Edit
Production order / batch	Text, optional, Length: 30	↑	$\checkmark$	🖌 Edit
Date	Date, optional	↑	$\checkmark$	🖍 Edit
Longitudinal edge 1	Text, optional, Length: 30	↑	$\checkmark$	🖌 Edit
Longitudinal edge 2	Text, optional, Length: 30	↑	$\mathbf{V}$	🖌 Edit
Cross edge 1	Text, optional, Length: 30	↑	$\checkmark$	🖍 Edit
Cross edge 2	Text, optional, Length: 30	↑	$\checkmark$	🖌 Edit
Edge diagram	Text, optional, Length: 15	↑	$\checkmark$	🖌 Edit
Front laminate	Text, optional, Length: 30	↑	$\mathbf{v}$	🖍 Edit
Back laminate	Text, optional, Length: 30	↑	$\mathbf{v}$	🖌 Edit
2. Cut size length	Floating-point number, optional, min. value: 0, max. value: 9999.9	↑	$\mathbf{v}$	🖌 Edit
2. Cut size width	Floating-point number, optional, min. value: 0, max. value: 9999.9	↑	$\mathbf{\Psi}$	🖌 Edit
Finished length	Floating-point number, optional, min. value: 0, max. value: 9999.9	↑	$\mathbf{\Psi}$	🖌 Edit
Finished width	Floating-point number, optional, min. value: 0, max. value: 9999.9	↑	$\checkmark$	🖌 Edit
CNC program 1	Text, optional, Length: 30		$\uparrow$	🖌 Edit

### Other features

- Text boxes for additional information (e.g. for labelling)
- Download of data in HOMAG-SAW format
- PDF Print
- Integrated Online-Help
- Tutorials

Γ

٦

1	Register your enterprise on <u>www.tapio.one</u> <u>YouTube Tutorial</u>
2	Add your machines to your subscription. The connection of tapio ready machines with tapio is automated (free-of-charge service). "tapio readiness" and possible updates can be checked with the machine supplier <u>YouTube Tutorial</u>
3	Add your colleagues as users to your account <u>YouTube Tutorial</u>
4	Open the tapio shop and subscribe to intelliDivide YouTube Tutorial
5	Start intelliDivide at https://intellidivide.homag.cloud
6	Enter your data in intelliDivide YouTube Tutorial
7	Download the desired result YouTube Tutorial

| Support

Phone

Email

Availability

**Tutorials/ Videos** 

+49 7443 13-6000

softwaresupport@homag.com

Monday to Friday from 8 a.m. to 5 p.m.



intelliDivide movie

Developed by HOMAG Plattenaufteiltechnik GmbH, Holzmastr. 3, D-75365 Calw